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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/576,721	01/26/2007	Yoshikatsu Seino	290087US0PCT	4373
	7590 12/22/201 <b>AK, MCCLELLAND</b> 1	0 MAIER & NEUSTADT, L.L.P.	EXAMINER	
1940 DUKE STREET ALEXANDRIA, VA 22314			CHAN, HENG M	
ALEAANDKIA	A, VA 22514		ART UNIT PAPER NUMBER	
		1728		
			NOTIFICATION DATE	DELIVERY MODE
			12/22/2010	ELECTRONIC

# Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

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	Application No.	Applicant(s)	
	10/576,721	SEINO ET AL.	
Office Action Summary	Examiner	Art Unit	
	HENG M. CHAN	1728	
The MAILING DATE of this communication appeariod for Reply	ppears on the cover sheet v	vith the correspondence addr	ess
A SHORTENED STATUTORY PERIOD FOR REP WHICHEVER IS LONGER, FROM THE MAILING  - Extensions of time may be available under the provisions of 37 CFR 1 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory perions Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mail earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUN  1.136(a). In no event, however, may a  d will apply and will expire SIX (6) MO  ute, cause the application to become A	ICATION.  Treply be timely filed  NTHS from the mailing date of this commandate of the commandate of t	
Status			
<ul> <li>1) Responsive to communication(s) filed on <u>06</u></li> <li>2a) This action is <b>FINAL</b>. 2b) The 3 This action is application is in condition for allow closed in accordance with the practice under</li> </ul>	is action is non-final. ance except for formal ma	•	nerits is
Disposition of Claims			
4) ☐ Claim(s) 1,2 and 4-18 is/are pending in the a 4a) Of the above claim(s) is/are withdr 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1, 2, and 4-18 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and.	awn from consideration.		
Application Papers			
9) The specification is objected to by the Examir 10) The drawing(s) filed on is/are: a) according a contract that any objection to the Replacement drawing sheet(s) including the correct of the oath or declaration is objected to by the file.	ccepted or b) objected to e drawing(s) be held in abeya ection is required if the drawing	ance. See 37 CFR 1.85(a). g(s) is objected to. See 37 CFR	, .
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority document application from the International Bure * See the attached detailed Office action for a list	nts have been received.  nts have been received in a  iority documents have been  au (PCT Rule 17.2(a)).	Application No n received in this National St	tage
Attachment(s)	<b></b>	O (DTO 442)	
<ol> <li>Notice of References Cited (PTO-892)</li> <li>Notice of Draftsperson's Patent Drawing Review (PTO-948)</li> <li>Information Disclosure Statement(s) (PTO/SB/08)         <ul> <li>Paper No(s)/Mail Date</li> </ul> </li> </ol>	Paper No	Summary (PTO-413) (s)/Mail Date Informal Patent Application	

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#### **DETAILED ACTION**

#### Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 7/6/2010 has been entered.

Claims 1, 2, and 4-18 are pending.

### Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1, 2, 4, 9-13, 14-18 are rejected under 35 U.S.C. 103(a) as being unpatentable over JP 07-330312 by Koyama et al., in view of US Patent No. 6,503,473 by Akiba.

Regarding claim 1, Koyama et al. teach a method of producing a highly pure lithium sulfide by reacting lithium hydroxide with hydrogen sulfide in an aprotic organic solvent, and washing the lithium sulfide with an aprotic organic solvent such as N-methyl-2-pyrrolidone (NMP) (abstract; claims 1-2; [0035-0038]).

Koyoma et al. do not expressly teach that the temperature of the washing solvent is 100°C or higher.

Akiba also relates to the production of lithium sulfide from a reaction between lithium hydroxide and hydrogen sulfide in an aprotic organic solvent such as NMP and teaches washing a crystal cake resulting from the reaction with the aprotic organic solvent at a temperature preferably from 50 to 120°C, for example, 100°C, in order to recover lithium hydrosulfide (abstract; column 2, lines 12-21; column 6, lines 21-28; Comparative Example 2).

It would have been obvious to one of ordinary skill in the art at time of invention to have washed lithium sulfide with NMP at a temperature of 100°C or higher in the method of Koyama et al., motivated by the fact that Akiba teaches that the viscosity of the aprotic solvent depends on the temperature and that the solubility of lithium sulfide in the aprotic organic solvent such as NMP decreases as the temperature increases over the range of 50-150°C (column 5, lines 1-45; column 6, lines 21-28). Therefore, the skilled artisan would have optimized the temperature of the washing solvent (NMP) in order to avoid poor washing efficiency due to the viscosity of the solvent and retain the lithium sulfide solid product while removing soluble impurities such as lithium hydrosulfide.

Regarding claims 2, 14, and 16, Koyama et al. teach that the organic solvent used for washing is an aprotic polar solvent, e.g. NMP, and that it is identical to the aprotic organic solvent in said reaction ([0010-11]; [0035-0038]).

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Regarding claim 9, the limitations of the instant claim are taught by Koyama et al. and Akiba or would have been obvious modifications of the prior arts within the ability of one of ordinary skill in the art. Koyama et al. teach reacting lithium hydroxide with hydrogen sulfide at a temperature of 0-150 °C in an aprotic organic solvent to obtain a lithium sulfide; removing the aprotic organic solvent to provide a solid lithium sulfide; adding a fresh aprotic organic solvent to the solid lithium sulfide to wash the solid lithium sulfide; and drying the lithium sulfide at presumably a normal pressure ([0035-38]). Akiba teaches that solid liquid separation after the reaction is done by filtration, centrifugal separation, and the like, at a temperature preferably from 50-150°C (from column 4, line 61 to column 5, line 14). A separation technique such as centrifugal separation would have involved decantation, i.e. pouring off the solvent to separate the solid. Akiba also teaches that washing is done by dispersing the solid in an aprotic organic solvent and stirring the dispersion at a temperature preferably from 50-120°C (from column 5, line 61 to column 6, line 28). The skilled artisan would have optimized the temperature at which the aprotic organic solvent is removed and the lithium sulfide washed in order avoid poor washing efficiency due to the viscosity of the solvent and retain the lithium sulfide solid product while removing soluble impurities such as lithium hydrosulfide. The skilled artisan would have removed the aprotic organic solvent and dried the stirred dispersion of lithium sulfide under a stream of inert gas in order to avoid unwanted side reactions such as oxidation as Akiba suggests that oxidation could happen to produce a sulfur oxide of lithium, increasing the recovering loss of lithium compounds (column 6, lines 35-40).

Regarding claims 4, 10-13, 17, and 18, Koyama et al. teach that the purity of the lithium sulfide is not less than 99.8% ([0036]; [0038]). The lack of mentioning of the contents of sulfur oxides and lithium N-methylaminobutyrate (LMAB) suggests that no such impurities were present (i.e. 0% by weight).

Regarding claim 15, Akiba teaching washing with an aprotic organic solvent such as NMP at a temperature preferably from 50 to 120°C, for example, 100°C (column 6, lines 21-28; Comparative Example 2). This temperature is lower than the boiling temperature of the organic solvent.

3. Claims 5-8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Koyama et al. and Akiba as applied to claim 4 above, in view of US 2004/0109940 by Kugai et al.

Regarding claims 5-8, Koyama et al. teach using lithium sulfide in the fields of electricity, electronics ([0001]).

Koyama et al. do not expressly teach a solid electrolyte for a lithium rechargeable battery comprising the lithium sulfide as per claim 5 or a solid electrolyte for a lithium rechargeable battery wherein the ionic conductance is  $1 \times 10^{-3}$  S/cm or higher as per claim 6.

Kugai et al. also relate to lithium suflide (Li<sub>2</sub>S) and teach a solid electrolyte comprising lithium sulfide and a lithium secondary cell comprising the solid electrolyte (abstract; [0018]). Kugai et al. also teach that the solid electrolyte preferably has an

ionic conductance of at least  $1x10^{-4}$  S/cm, preferably from  $5x10^{-4}$  S/cm to  $2.5x10^{-3}$  S/cm ([0024]).

It would have been obvious to one of ordinary skill in the art at time of invention to have applied the lithium sulfide of Koyama et al. to useful applications such as a solid electrolyte and a lithium rechargeable battery comprising the electrolyte as suggested by Kugai et al. because the skilled artisan would have appreciated its properties including ionic conductance in these applications ([0006]; [0018]; [0024]).

## Response to Arguments

4. Applicant's arguments filed 7/6/2010 have been fully considered but they are not persuasive. The instant application has been transferred to a new Examiner and the Examiner has found that the incorporation of the previous claim 3 into claim 1 was insufficient to overcome the prior art.

#### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to HENG M. CHAN whose telephone number is (571)270-5859. The examiner can normally be reached on Monday to Friday, 9:30 am EST to 6:00 pm EST.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Jennifer K. Michener can be reached on (571)272-1424. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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/Jennifer K. Michener/ Supervisory Patent Examiner, Art Unit 1728 /HENG M CHAN/ Examiner, Art Unit 1728